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Solders for Stained Glass

All our stained glass solders produce strong, reliable, long lasting joints. Easy to use, they produce consistent results and age to an attractive patina. Our lead-free Wizard alloys perform as well as traditional lead containing solders.

Type	Description	Melting Temp:	Suggested Applications
Tin/Lead Series	Excalibur Tin-lead 63/37	361 ^o F	Free flowing eutectic low temperature solder, produces beautiful joints
	Camelot Tin-lead 60/40	376 ^o F	Most popular solder, flows readily, a small pasty phase, looks great
	Lancelot Tin-lead 50/50	421 ^o F	The solder to use when cost is important. Slightly more difficult to use
Lead-Free Series	Wizard Sb 95% Tin/5% Antimony	464 ^o F	The lowest melting lead-free in the Hirsch line. Provides good wetting and sound joints.
	Wizard 97% Tin/3% Copper	590 ^o F	High tensile strength. Use where environmental concerns are important.
	Wizard Ag 97% Tin 2.75% Copper 0.25% Silver	500 ^o F	A superior high strength solder, with excellent patina. Excellent wetting.

We offer the lowest prices in N. America, but raw materials costs constantly change.
 CONTACT US FOR OUR CURRENT PRICES and see for yourself.

Solid wire from .125" to .250", supplied on 1, 5 and 25 lb spools.
 Lead-Free net weight on 25 lb spool = 20 lbs. i.e. a 100 lb order of Lead-Free will be 5-25 lb spools.